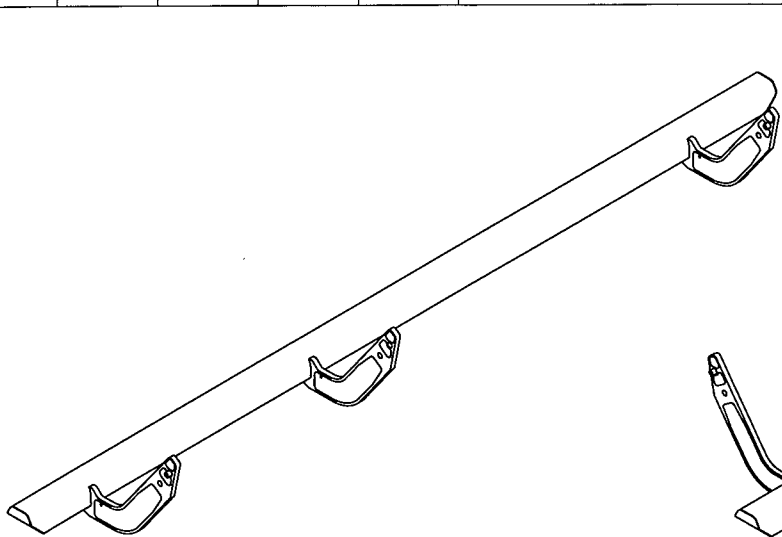
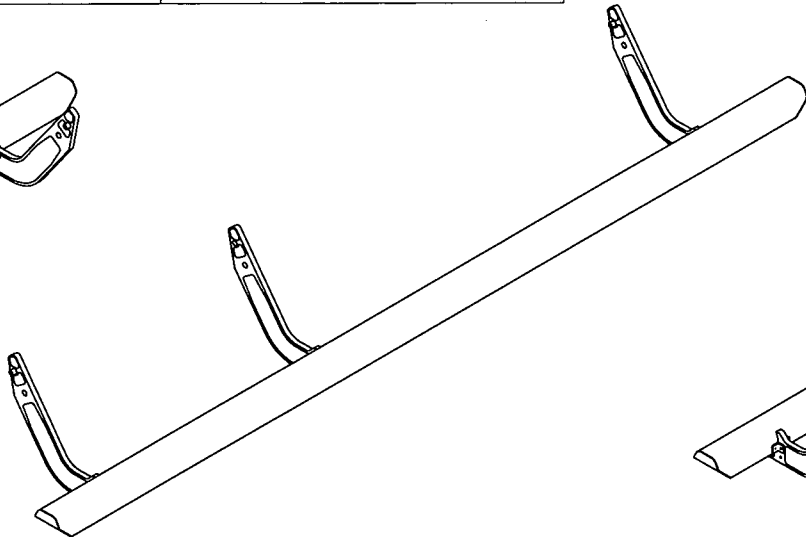


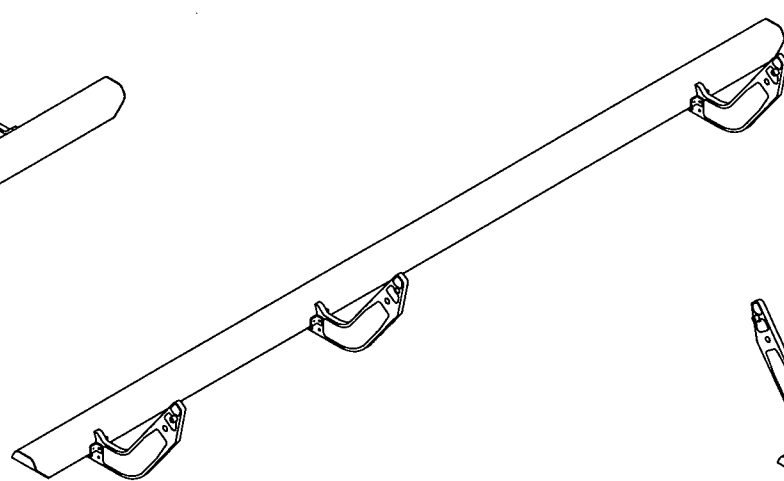
ITEM No.	QTY. -041	QTY. -042	QTY. -043	QTY. -044	PART NUMBER	DESCRIPTION
1	X				D2812-041	STEP WELDMENT
2		X			D2812-042	STEP WELDMENT
3			X		D2812-043	STEP ASSEMBLY
4				X	D2812-044	STEP ASSEMBLY
11	1	1	1	1	D2812-1	STEP
15	1				D2795-1	ARM
16		1			D2795-2	ARM
17			1		D2795-3	ARM
18				1	D2795-4	ARM
19	2				D2795-041	ARM ASSEMBLY
20		2			D2795-042	ARM ASSEMBLY
21			2		D2795-043	ARM ASSEMBLY
22				2	D2795-044	ARM ASSEMBLY
19	2	2	2	2	D2875	END PLATE
20			6	6	D3730-1	ANGLE
21			6	6	D3741-1	ANGLE
30			24	24	CR3213-5-4	RIVET
31			12	12	MS20470AD5-16	RIVET



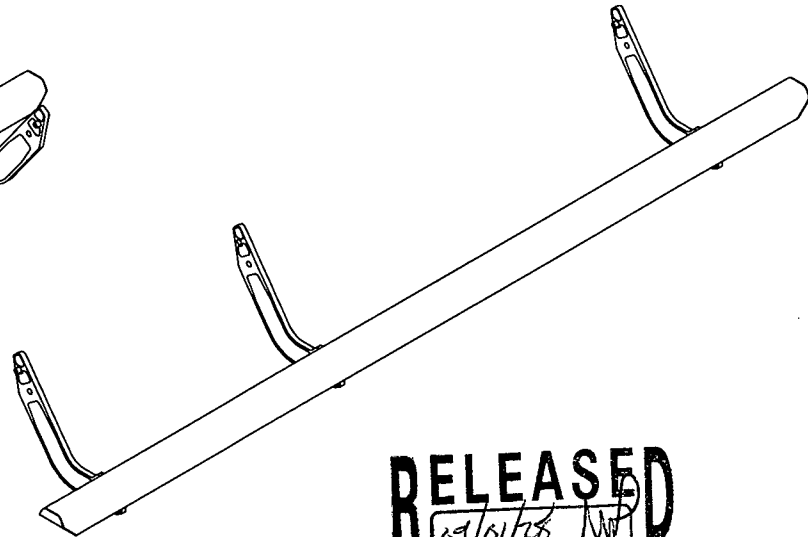
D2812-041 STEP WELDMENT



D2812-042 STEP WELDMENT



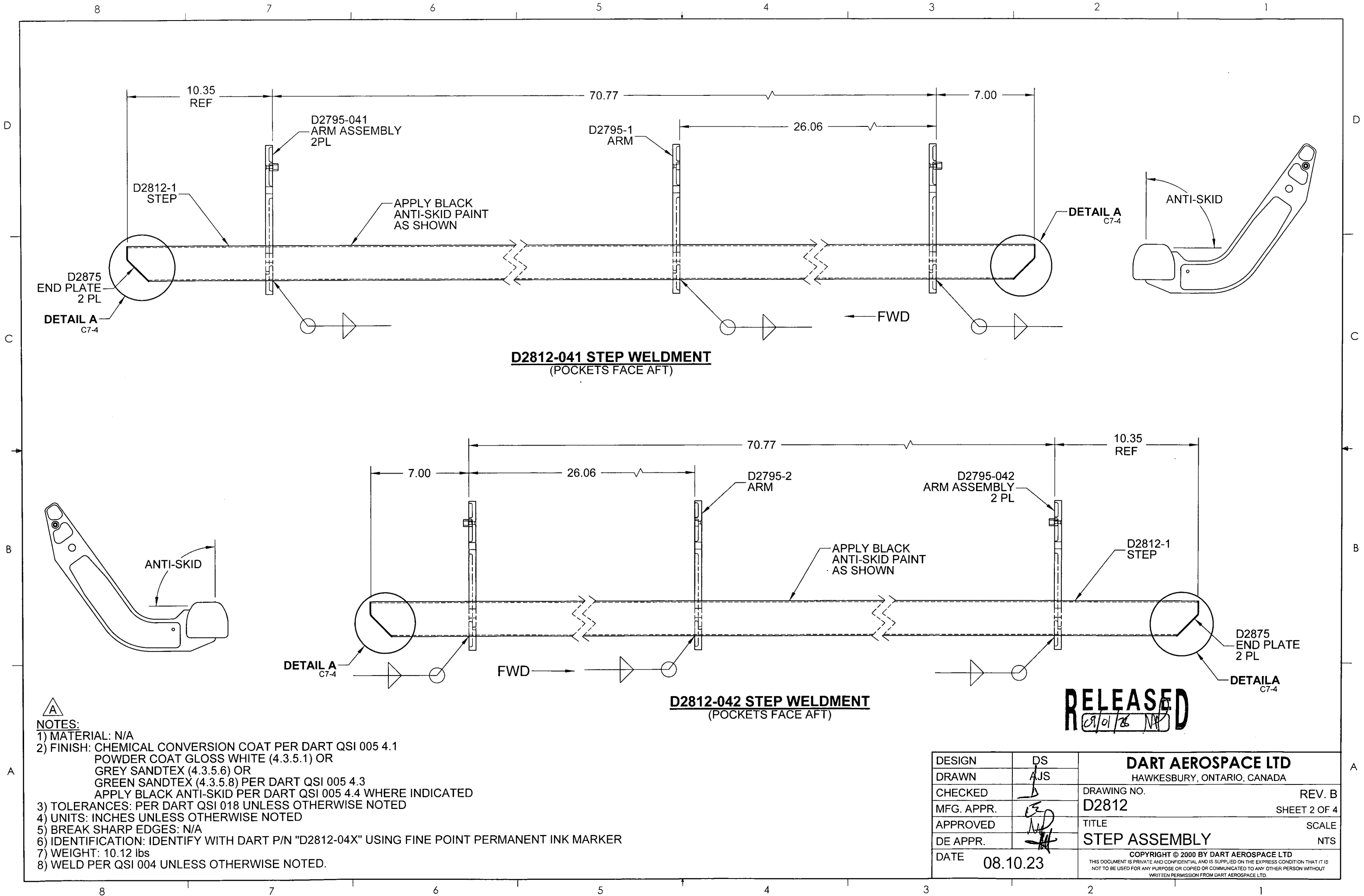
D2812-043 STEP ASSEMBLY



D2812-044 STEP ASSEMBLY

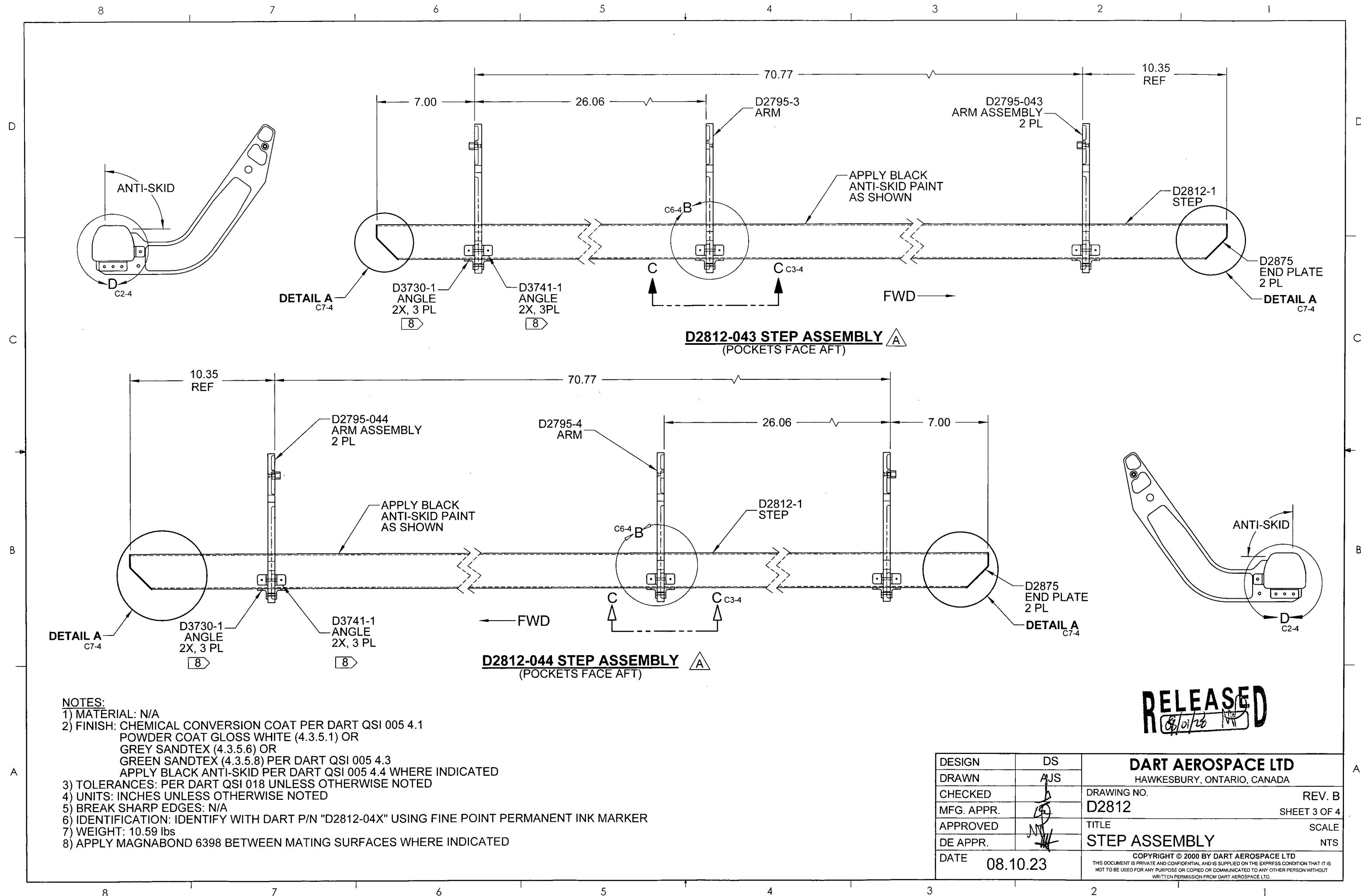
RELEASED  
69/01/28 WJ

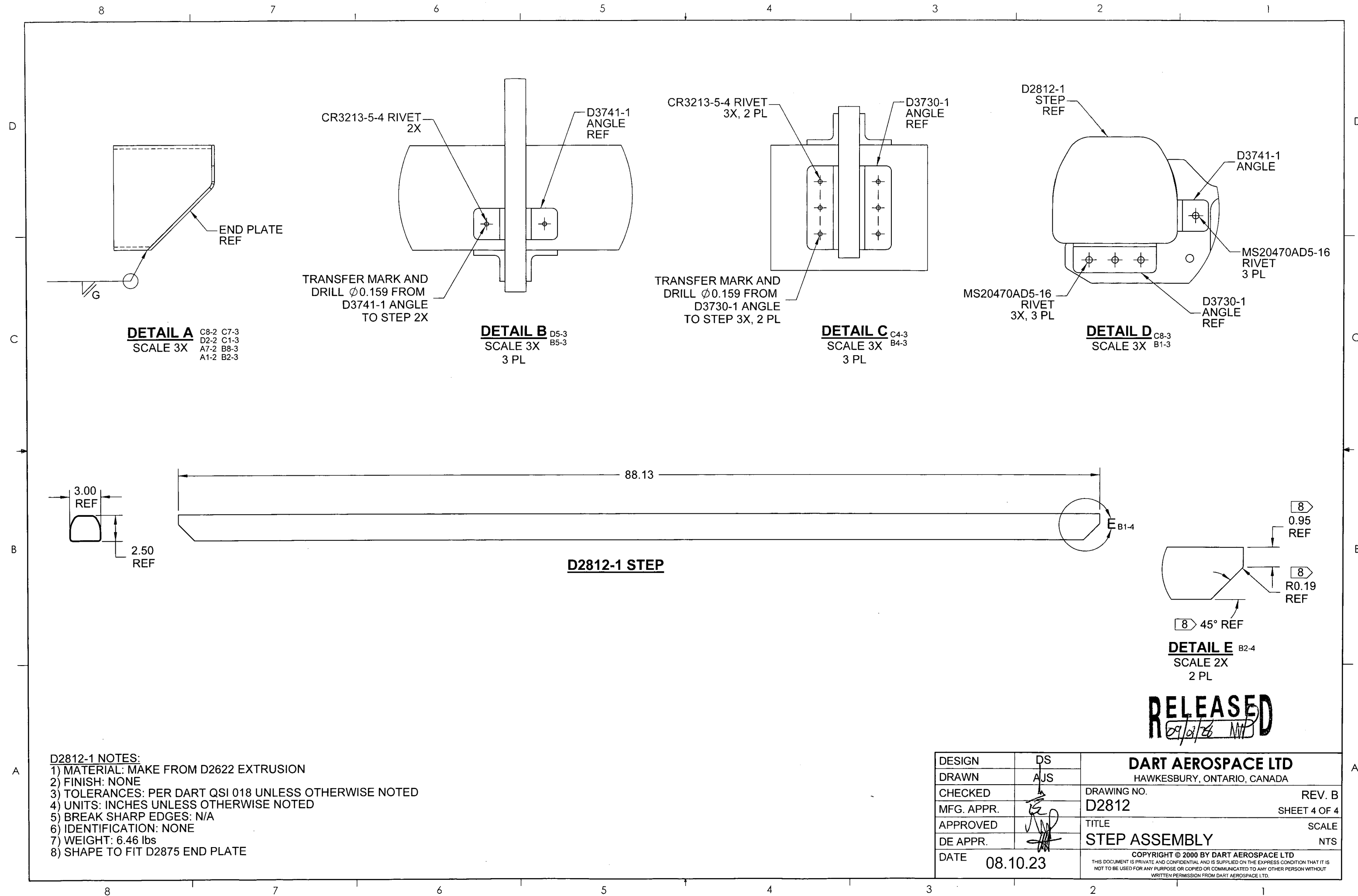
B	REDRAWN IN SOLIDWORKS TO CURRENT DESIGN STANDARDS. -041 & -042 UNCHANGED. ADDED -043 & -044 TO ELIMINATE NEED FOR WELDING.	AJS	08.10.23
A	NEW ISSUE	DS	00.11.03
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D2812	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		STEP ASSEMBLY	NTS
DATE	08.10.23	COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



- NOTES:**
- 1) MATERIAL: N/A
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT GLOSS WHITE (4.3.5.1) OR  
GREY SANDEX (4.3.5.6) OR  
GREEN SANDEX (4.3.5.8) PER DART QSI 005 4.3  
APPLY BLACK ANTI-SKID PER DART QSI 005 4.4 WHERE INDICATED
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D2812-04X" USING FINE POINT PERMANENT INK MARKER
  - 7) WEIGHT: 10.12 lbs
  - 8) WELD PER QSI 004 UNLESS OTHERWISE NOTED.

DESIGN	DS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D2812	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		STEP ASSEMBLY	NTS
DATE	08.10.23	COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	





**D2812-1 NOTES:**  
 1) MATERIAL: MAKE FROM D2622 EXTRUSION  
 2) FINISH: NONE  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: N/A  
 6) IDENTIFICATION: NONE  
 7) WEIGHT: 6.46 lbs  
 8) SHAPE TO FIT D2875 END PLATE

DESIGN	DS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		<b>D2812</b>	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		<b>STEP ASSEMBLY</b>	NTS
DATE	08.10.23	COPYRIGHT © 2000 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	